

COLOURPLAS 636

Block Processing Aid

Description

Colourplas 636 is a specially formulated product designed to meet the requirements of the block paving industry. **Colourplas 636** will benefit processing by improving compaction, whilst maintaining the consistency of the mix and improving the dispersion characteristics of the pigments present.

Applications

Colourplas 636 is used to improve the compaction and handling of all dry/semi dry concrete mix processes for blocks, flags, pavers, tiles and other concrete products. The improved mix properties also result in reduced machine stress and parts wear.

Benefits in Concrete

- Improved compaction
- Improved processing
- Better surface finish
- Strength increases
- Improved colour intensity and stability
- Reduced efflorescence

Properties

Nature	Liquid
Colour	Amber
Specific Gravity	1.03 g/cm ³
pH	>11.5
Chloride Content	<0.10%
Na ₂ O equivalent	<2.00%

Addition Rates

Dosage rates vary dependant on mix design, process, aggregate type and the desired effect but typically:

200mls - 800mls per 100 kg cement
(0.2% - 0.80% by weight of cement)

The correct dosage for the material package used should be determined by laboratory trials, please contact the OSCRETE Technical department for further advice.

Standards

Colourplas 636 is produced in accordance with the ISO 9001 Quality Management Standard and the ISO 14001 Environmental Management Standard.



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Compatibility

Colourplas 636 is compatible with all types of EN 197 cement systems. **Colourplas 636** should not be pre-mixed with other admixtures and should be batched separately.

Storage

Colourplas 636 should be stored undercover and protected from extreme temperatures, if stored unopened within the range 5°C and 30°C the product will have a minimum shelf life of 12 months.

Handling

Please refer to the **Colourplas 636** Material Safety Data Sheet but in line with normal handling procedures, personal protective equipment should be worn.

Packaging

200 litre drums, 1000 litre IBCs and bulk deliveries.

Notes

Colourplas 636 should be added with the water or at the end of the mixing process and not directly onto the cement. A mixing time of at least 30 seconds is recommended after the addition of the admixture.

If frozen **Colourplas 636** may be used after thawing slowly at room temperature followed by intensive remixing.

Please consult the OSCRETE Technical Department for advice on admixture selection.

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PDS 7293 Rev 03 18/01/2016

Disclaimer

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